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Sun, Aug 29, 2021 at 9:00 PM

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Re: Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine  
Research Paper

Putri Wulandari Resky Ananda; Diany Elim; Hilman Syamami Zaman; Wahdaniyah Muslimin; Muhamad Gilang  
Ramadhan Tunggeng; Andi Dian Permana

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## Your Submission IJPHARM-D-21-02344

1 message

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Reply-To: International Journal of Pharmaceutics <support@elsevier.com>  
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Wed, Sep 29, 2021 at 4:58 AM

Ms. Ref. No.: IJPHARM-D-21-02344

Title: Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine  
International Journal of Pharmaceutics

Dear Dr. Permana,

Comments on your paper have now been received and are attached to this message. Please consider all the points made and upon returning your paper detail your responses and the actions taken.

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Reviewers' comments:

Reviewer #1: The manuscript describes a transdermal drug delivery system designed for malaria treatment. I think that the system described here is simple and can provide advantages for the treatment of malaria. I think that the

article is well written and discussed. I have a few minor points that I think that the authors should address before the article can be accepted for publication:

1. The caption for Figure 4 does not provide information about what formulation were 1 and 2.
2. The discussion of FTIR and DSC can be misleading. When the presence of PMQ peaks in the FTIR of the patch does not mean that there are no interactions between the polymers and the drug. That confirms that the drug is present in the patch. Peak shifts is more indicative of non-covalent interactions. Moreover, if the drug is in amorphous state inside the patch, that suggest some sort of interactions between the polymers and the drug. I think that this should be presented in a more clear way to the reader.
3. I think that the mathematical modelling is not well implemented as all the correlation coefficients are quite low. The authors have biphasic release patterns: a zero order release in the first section of the profiles as the curves are mostly linear. And subsequently, a change in the slope (faster drug delivery). The authors achieved a patch capable of providing a nice zero order release over the first hours and that is really good as no burst release was observed initially. I suggest to apply a zero order model to the linear region only and then describe what could happen to the system to generate that change in the release rate (maybe water absorption?). I think that there is no point on using all these other models as they are not going to present a good fit to this particular release curves.

Reviewer #3: This manuscript designed a formulation that combined a transdermal patch containing primaquine (PMQ) with solid microneedles (Dermaroller®). Microneedles were expected to help PMQ of the patch to diffuse through skin barriers by creating microchannels. The basic characteristics, permeation study, and irritation and histopathological evaluations in vivo of this system were evaluated. Overall, the whole research work presented a promising combination therapy. This valuable research work can be published after the authors provide more necessary data and revise the manuscript. Some suggestions are as follows.

1. It is recommended that Figure 1 should be added to the supplementary data.
2. In Figure 4 legend, please indicate what substances 1 and 2 represented.
3. Line 393, "Figure 5D" should be changed to "Figure 5D, E".
4. Given the focus of the combination of solid microneedles and transdermal patches, the advantages of this combination prescription than traditional solid microneedles (free drugs were applied directly after microneedles create microchannels) could not be shown. Relevant experiments need to be supplied.
5. There are lots of errors caused by carelessness in the manuscript. And English writing should be further improved. The authors should read over the manuscript carefully and correct all these mistakes. Some examples are as follows:  
Line 59, "This study focuses on the treatment of malaria using PMQ ..." should be in the past tense, and the sentence structure was chaotic.  
Line 74-76, one clause and two main clauses appeared in one sentence.  
Line 76-78, the sentence is hard to understand.  
Line 99, "from" should be "form".  
Line 108-109 and line 115, The full name of HPMC was wrong.  
Line 160, "cm" should be "cm<sup>2</sup>".  
Line 188, the unit of temperature is defective.  
Line 265-266, the presentation of the literature citation was wrong.  
Line 393, "Figure 5D" should be changed to "Figure 5D, E".  
Line 400, "Figure x", unclear semantics.

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Title: Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine  
International Journal of Pharmaceutics

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## Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine

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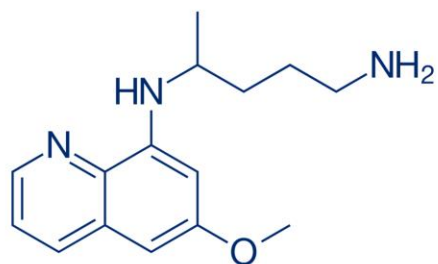
<b>Manuscript Number:</b>	IJPHARM-D-21-02344R1
<b>Article Type:</b>	Research Paper
<b>Section/Category:</b>	
<b>Keywords:</b>	Primaquine; Transdermal patch; Dermaroller®; transdermal delivery
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<b>First Author:</b>	Putri Wulandari Resky Ananda
<b>Order of Authors:</b>	Putri Wulandari Resky Ananda Diany Elim Hilman Syamami Zaman Wahdaniyah Muslimin Muhamad Gilang Ramadhan Tunggeng Andi Dian Permana, Ph.D
<b>Abstract:</b>	<p>Malaria caused by various types of Plasmodium has become a global health problem. One of the drugs used as the first line of malaria therapy is primaquine (PMQ). PMQ is generally administered through the oral route. However, the use of PMQ orally could potentially cause some side effects and undergo the first-pass metabolism in the liver, reducing its effectiveness. Therefore, it is necessary to develop another drug administration route to avoid this effect. In this study, for the first time, PMQ was formulated into a transdermal patch for transdermal delivery, combined with solid microneedles, Dermaroller®. Following several optimizations, HPMC and glycerin were used as the main polymer and plasticizer, respectively. Specifically, the concentration of PEG 400 as a permeation enhancer was also optimized. The transdermal patches were evaluated for weight uniformity, thickness, surface pH, folding endurance, moisture content, moisture absorption ability, bioadhesive evaluation, and drug content recovery. PMQ release and permeation were also investigated through <i>in vitro</i> and <i>ex vivo</i> tests on rats' skin tissue. Importantly, the safety of the transdermal patch was also evaluated through <i>in vitro</i> hemolytic and <i>in vivo</i> irritation tests which were confirmed by histopathological examinations. The results showed that all formulations showed desired physical and bioadhesive properties with a folding endurance of &gt;300 folds. The results exhibited that <math>31.31 \pm 5.25\%</math> and <math>22.55 \pm 4.35\%</math> of primaquine were released from transdermal patches following the <i>in vitro</i> and the <i>ex vivo</i> permeation studies. Combined with Dermaroller®, the <i>ex vivo</i> permeation study showed an improved permeation profile with <math>45.89 \pm 5.00\%</math> of primaquine permeated after 24 h with a zero-order kinetic during the first 8 h. Hemolysis percentage was found to be &lt; 5%, indicating the non-toxic of this approach. Finally, the histopathology study showed that there was no severe tissue damage following the administration of our approach. Further <i>in vivo</i> evaluations should be performed.</p>

**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

# Combination of Transdermal Patch and Solid Microneedles for Improved Transdermal Delivery of Primaquine



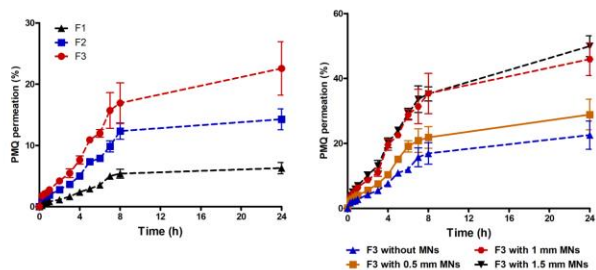
Primaquine (PMQ)



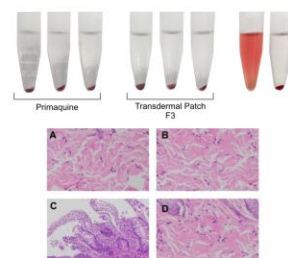
Transdermal Patch

Uniformity of weight	Folding Endurance
Thickness	Moisture Content
Surface pH	Bioadhesive Evaluation
Moisture Absorption Ability	Water Vapor Transmission
DSC & FTIR	Drug Content

Characterization of transdermal patches



Enhance the penetration of PMQ through skin tissue with solid microneedles



Hemolytic activities and histopathological test



In vitro release study and ex vivo permeation study



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**The Editor**

**International Journal of Pharmaceutis**

October 1, 2021

Dear Abdul W Basit, PhD

I wish you to consider our manuscript for publication in **International Journal of Pharmaceutis** with the title "**Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine**". We have addressed all comments from all reviewers as shown in "Response to Reviewer" file. Importantly, we have performed several additional experiments to address the suggestions from the reviewer. Also, we have re-checked the manuscript thoroughly and made significant changes to the grammatical and English errors.

The manuscript has not been previously published in any language anywhere and it is not under simultaneous consideration by another journal. We have no conflicts of interest.

We appreciate your attention. We hope you will now consider publishing our research in **International Journal of Pharmaceutis** and look forward to hearing from you in due course.

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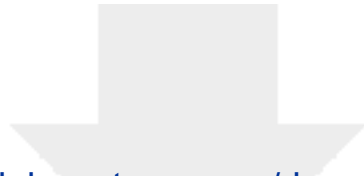
**Andi Dian Permana (on behalf of all authors)**

**Faculty of Pharmacy, Hasanuddin University, Indonesia**

**Email: andi.dian.permana@farmasi.unhas.ac.id**

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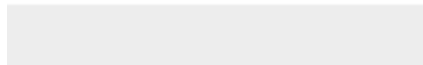
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**Supplementary Material**

**SUPPLEMENTARY DATA-IJP-PMQ.docx**



1 **Combination of transdermal patch and solid microneedles for improved transdermal**  
2 **delivery of primaquine**

3

4 Putri Wulandari Resky Ananda<sup>1</sup>, Diany Elim<sup>1</sup>, Hilman Syamami Zaman, Wahdaniyah Muslimin,  
5 Muhamad Gilang Ramadhan Tunggeng, Andi Dian Permana\*

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13

14 **<sup>1</sup> Equal Contribution**

15

16

17 **Abstract**

18 Malaria caused by various types of *Plasmodium* has become a global health problem. One of the  
19 drugs used as the first line of malaria therapy is primaquine (PMQ). PMQ is generally administered  
20 through the oral route. However, the use of PMQ orally could potentially cause some side effects  
21 and undergo the first-pass metabolism in the liver, reducing its effectiveness. Therefore, it is  
22 necessary to develop another drug administration route to avoid this effect. In this study, for the  
23 first time, PMQ was formulated into a transdermal patch for transdermal delivery, combined with  
24 solid microneedles, Dermaroller®. Following several optimizations, HPMC and glycerin were  
25 used as the main polymer and plasticizer, respectively. Specifically, the concentration of PEG 400  
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28 ability, bioadhesive evaluation, and drug content recovery. PMQ release and permeation were also  
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31 were confirmed by histopathological examinations. The results showed that all formulations  
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33 results exhibited that  $31.31 \pm 5.25\%$  and  $22.55 \pm 4.35\%$  of primaquine were released from  
34 transdermal patches following the *in vitro* and the *ex vivo* permeation studies. Combined with  
35 Dermaroller®, the *ex vivo* permeation study showed an improved permeation profile with  $45.89 \pm$   
36  $5.00\%$  of primaquine permeated after 24 h with a zero-order kinetic during the first 8 h. Hemolysis  
37 percentage was found to be < 5%, indicating the non-toxic of this approach. Finally, the  
38 histopathology study showed that there was no severe tissue damage following the administration  
39 of our approach. Further *in vivo* evaluations should be performed.

40

41 **Key words:** Primaquine, transdermal patch, Dermaroller®, transdermal delivery

42

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44

45

## 46 1. Introduction

47 Malaria is a disease caused by parasites of the genus *Plasmodium*, a parasite belonging to  
48 the phylum Apicomplexa. The four species of plasmodium that commonly cause malaria in  
49 humans are *Plasmodium falciparum*, *Plasmodium malariae*, *Plasmodium vivax*, and *Plasmodium*  
50 *ovale* (Price et al., 2020). The type of mosquito that often infects humans is the female Anopheles.  
51 These mosquitoes mainly live in the tropics and subtropics regions. These mosquitoes are often  
52 found biting at dusk and dawn and with different amounts for each species (Price et al., 2020).

53 According to WHO data in 2019, an estimated 229 million cases of malaria occurred  
54 worldwide, an increase from 228 million cases in 2018. In 2019, about 51.7% of malaria cases  
55 caused by *P. vivax* occurred in Southeast Asia. Indonesia is the second country with the most  
56 malaria cases in Southeast Asia after India (WHO, 2020). In an effort to treat malaria, the therapy  
57 that can be given is to kill the malaria parasite in the body (WHO, 2015). Currently, antimalarial  
58 drugs are administered intravenously with injections and orally with tablet dosage forms. Some  
59 drugs that are still used and are not resistant to malaria parasites are doxycycline, mefloquine,  
60 quinine, and primaquine (PMQ) (WHO, 2016). In Indonesia, PMQ is the first-line drug used in  
61 malaria patients (PIONAS, 2015). A previous study focusing on the treatment of malaria using  
62 PMQ has shown that this drug was effective against all gametocysts of all *plasmodium*. Therefore,  
63 this drug has been considered to be effective to break the chain of the spread of malaria (Nugraha,  
64 2014).

65 However, when administered orally, several side effects have been reported, such as  
66 megaloblastic anemia, hemolytic, digestive disturbances, abdominal stiffness and epigastric  
67 pain. In addition, although pharmacokinetic studies of this drug have shown that PMQ has good  
68 absorption, it can be metabolized rapidly, undergoing first-pass metabolism in the liver, which can  
69 reduce the effectiveness of the drug. Moreover, PMQ has been reported to possess a short  
70 elimination half-life ( $t_{1/2e}$ ). Therefore, the drug levels are quickly excreted in the blood (Mayorga  
71 et al., 1996).

72 According to the issues mentioned above, it is necessary to develop a drug delivery system  
73 that can solve the problems. The transdermal delivery system was considered to be an appropriate  
74 approach because this system could potentially provide uniform plasma concentrations, avoid the  
75 symptoms of first-pass metabolism, and control the dose frequency. With all these benefits, the  
76 drug could potentially be delivered to the desired target and suppress side effects (Zhang et al.,

2014). When the drug is given through this route, it will prevent the degradation of the drug in the liver or in the digestive tract. Some drug molecules undergoing extensive first-pass effect have been formulated into transdermal dosage forms, including testosterone, nitroglycerin and methyl salicylate (Pastore et al., 2015). With respect to the dosage form of transdermal delivery, transdermal patches have been considered as one of the most effective forms. Transdermal patches have solid dimensions and uniform thickness (El-Gendy et al., 2009). Accordingly, the administration of this system could ensure the uniformity of the dose applied. Essentially, unlike other topical dosage forms, transdermal patches would stay in the skin during the application time without being removed (Rahman et al., 2021). Therefore, these benefits could provide a sustained and controlled release of drugs incorporated into this delivery system.

To enhance the permeation of the drugs through the skin, solid microneedle (SMN) can be used as a combination with transdermal patch dosage forms. This SMN would be able to help the drug from the formulation to diffused through *stratum corneum* in the skin barriers by creating microchannels (Ita, 2015). The SMNs that are commonly used (0.25 mm to 2.0 mm) penetrate to the dermis of the skin and would enhance the permeation of a drug formulation through a slow diffusion from the pores into systemic capillaries (Kim et al., 2012; Waghule et al., 2019). With all these advantages, it was hypothesized that SMN would be an excellent match with the transdermal patch to further improve the penetration of PMQ via the transdermal route, reaching the system circulation. Furthermore, different from other needles, SMN does not cause a painful outcome because it does not reach the pain receptors yet. Thus, it would be painless and improve patient compliance when using it (Waghule et al., 2019). In addition, SMN is safe due to their small size and length, also possible to be used self-administered and reduce the need for expertise to apply the dosage forms (Jung and Jin, 2021). For the first time, in this study, we formulated a polymeric patch containing PMQ for transdermal delivery using hydroxypropyl methyl cellulose (HPMC) as the main polymeric matrix. The transdermal patches were characterized and evaluated for their physical property, bioadhesive property, moisture absorption ability, water vapor transmission, FTIR and DSC studies, as well as *in vitro* permeation profiles. Essentially, the *ex vivo* permeation profiles in full-thickness rat skin were also investigated with the combination with SMN for enhanced transdermal delivery. In this study, Dermaroller<sup>®</sup> was used as a type of SMN. Dermaroller<sup>®</sup> would pierce the stratum corneum, creating holes in the skin and, therefore, enhance the penetrability of PMQ from the transdermal patches. Several studies have shown the

108 effectiveness of Dermaroller® to improve the transdermal delivery of drugs (Ahad et al., 2017a,  
109 2017b; Badran et al., 2009). Finally, the *in vitro* hemolytic test and the *in vivo* skin irritation  
110 observed by histopathological evaluation were finally assessed to investigate the possible toxicity  
111 and irritation effects of this approach.

112

## 113 **2. Materials and method**

### 114 **2.1 Materials**

115 Primaquine biphosphate (purity of 98%), hydroxypropyl methyl cellulose (HPMC)  
116 (Poly(ethylene glycol) (PEG) 400, polyvinyl pyrrolidone (PVP), glycerin, anhydrous calcium  
117 chloride, magnesium chloride, sodium nitrite and potassium sulphate were obtained from Sigma-  
118 Aldrich Pte Ltd. (Singapore, Singapore). Solid microneedles (Dermarollers®) were purchased from  
119 SQY® (Guangdong, China). Other chemicals were analytical grade.

### 120 **2.2 Formulation of transdermal patches**

121 Transdermal patches containing PMQ were prepared using several types of polymers. In this study,  
122 HPMC and PVP were screened as the polymers. Initially, the polymers were dissolved in water in  
123 a glass beaker until homogeneous using an Ultra-Turrax® homogenizer (IKA, model T25, impeller  
124 10 G, Germany). After homogenization, PMQ, glycerin and polyethylene glycol-400 (PEG-400)  
125 were added and stirred again using an Ultra-Turrax® homogenizer until homogeneous. To reduce  
126 bubbles due to stirring, the formula was placed into a centrifuge tube and spun for 15 minutes at  
127 3000 rpm (LC-04S Centrifuge, Zenith Lab (Jiangsu) Co., LTD.). The formulation was poured as  
128 much as 10 grams on the petri dishes and then dried in a box containing silica (Sheth and Mistry,  
129 2011).

### 130 **2.3 Evaluation of transdermal patches**

#### 131 **2.3.1 Physical appearance**

132 Visual appearance, including the color, clarity, flexibility and smoothness of all prepared  
133 patches were examined.

#### 134 **2.3.2 Thickness of the patch**

135 Patch thickness was measured using Vernier calipers on several parts of the patch. Patch  
136 thickness measurement was done by clamping the patch on the measuring tool at different parts of  
137 the patch. The measurement results obtained were averaged, and the standard deviation value was  
138 calculated for each patch.

### 139 2.3.3 Uniformity of weight

140 The patches were tested for weight variations by measuring the weight of all patches. Three  
141 patches measurement was performed for each formulation. The average of the patch weight and  
142 standard deviation were determined.

### 143 2.3.4 Folding endurance

144 This study was carried out to evaluate the strength of the patches. Folding endurance was  
145 assessed by the number of folds on the patch in the same place until the patch breaks or cracks.  
146 The number of folds was expressed as the value of folding endurance (Singh and Bali, 2016).

### 147 2.3.5 Drug content and content uniformity determination

148 Measurement of drug content was carried out by dissolving the patch into 10 ml of  
149 phosphate buffer (pH 7.4) until homogeneous. The drug content was analyzed using a UV-Vis  
150 spectrophotometer at 262 nm (Ali and Hanafy, 2016). The content uniformity of PMQ in the patch  
151 formulations was also determined. Briefly, five parts from different are of the patch were taken.  
152 The PMQ concentration was then measured using the method used to determine drug content.

### 153 2.3.6 Surface pH

154 In this study, the patch was weighed as much as 20 mg, then stored in a beaker containing  
155 50 ml of double distilled water. Furthermore, they were allowed to swell for 15 minutes at room  
156 temperature. A combined glass electrode was located near the surface of the patch to be measured  
157 and pH measurements were conducted after equilibration time of 1 min.

### 158 2.3.7 *In vitro* bioadhesive evaluation

159 The bioadhesive strength of the transdermal patches was assessed using an adapted  
160 physical balance with a slight modification (Rahman et al., 2021). Initially, 2 vials were placed on  
161 one side of a physical balance where the upper vial was given weight. The bottom of the vial was  
162 positioned upside down and rat skin was attached. Afterwards, patches were applied to the skin.  
163 On the other side, 1 gram of weight was added every 30 seconds until the vial was separated. This  
164 method was carried out at 37°C. The bioadhesive strength was determined using the following  
165 equation (1).

$$166 \text{ Bioadhesive strength (N/m}^2\text{)} = \frac{\text{mass} \times 981}{1000 \times \text{Skin surface are}} \quad (1)$$

### 167 2.3.8 Moisture absorption ability (MAA)

168 The patches were cut in sizes of 1x1 cm<sup>2</sup> and were placed in three desiccators containing  
169 magnesium chloride (33% RH), sodium nitrite (65% RH) and potassium sulfate (97% RH)

170 (Rahman et al., 2021). The patches were weighed every 24 hours for 7 days. The percentage of  
171 moisture absorption ability was calculated by the following equation (2).

$$172 \quad \%MAA = \frac{\text{final mass of patch} - \text{initial mass of patch}}{\text{initial mass of patch}} \times 100\% \quad (2)$$

### 173 **2.3.9 Water vapor transmission (WVT)**

174 Initially, 1 g of anhydrous calcium chloride was put into a dry glass vial. The transdermal patch  
175 was secured to seal the vial using an adhesive tape. The vials were located into a desiccator  
176 containing potassium chloride (saturated solution). At the predetermined time, the glass vial was  
177 taken and accurately weighed. Finally, water vapor transmission was calculated using the  
178 following equation (Basha et al., 2011):

$$179 \quad WVT = \frac{\text{mass of vial} \times \text{thickness of patch}}{\text{surface area of patch}} \quad (3)$$

### 180 **2.4 Fourier Transform Infrared (FTIR) spectroscopy**

181 FTIR spectrophotometry was used to evaluate the compatibility of PMQ with all excipients used  
182 in the transdermal patch preparation. The sample used was analyzed at a wavelength of 400 to  
183 4000  $\text{cm}^{-1}$  using an FTIR Accutrac FT/IR-4100 Series (Jasco, Essex, UK) (Singh and Bali, 2016).

### 184 **2.5 Differential scanning calorimetry (DSC)**

185 Thermal analysis by DSC was carried out to investigate the physical state of PMQ in the patch  
186 formulation. The analysis was performed using the DSC model Q20 V24.2 Build 107 (Universal  
187 V4.5A TA Instruments). The formulations were put into an aluminum pan and then heated at a  
188 temperature of 25-300°C at an increased speed of 5°C/min (Singh and Bali, 2016).

### 189 **2.6 In vitro permeation study**

190 *In vitro* permeation study was performed using Franz diffusion cells with dialysis membrane  
191 between donor and receiver compartment. PBS pH 7.4 was used as release media. The experiment  
192 was carried out at  $37 \pm 0.5^\circ\text{C}$  and stirred at 100 rpm. Sampling was carried out at time intervals of  
193 0.25, 0.5, 0.75, 1, 2, 3, 4, 5, 6, 7, 8 and 24 hours by taking 1 ml of receiver compartment and  
194 replacing it with PBS after sampling. The samples were then analyzed using UV-vis  
195 spectrophotometry at 262 nm.

### 196 **2.7 Ex vivo permeation and retention studies**

197 Ex vivo permeation study was conducted using a method similar to *in vitro* permeation study.  
198 Instead, abdomen part of Wistar rats' skin was used in this study (Permana et al., 2019a, 2019b,  
199 2020a). Additionally, the effect of the combination of the transdermal patch with Dermaroller®

200 was investigated. Briefly, prior to the application of the patch, Dermaroller<sup>®</sup> was manually applied  
201 to the skin. Three different needle lengths of Dermaroller<sup>®</sup> was used in this study, namely 0.5 mm,  
202 1 mm and 1.5 mm. In this study, the permeation of PMQ from the solution was also evaluated.  
203 In this study, the concentration of PMQ deposited in the skin tissue was also investigated. Briefly,  
204 the skin samples after 1 h, 2 h, 4 h, 8 h and 24 h of the administration of transdermal patches and  
205 solution, combined with Dermaroller<sup>®</sup> were removed from Franz diffusion cells. The skin tissues  
206 were washed with PBS pH 7.4 to remove the excess formulations in the surface of the skins. The  
207 skin tissues were mixed with 20 mL methanol and homogenized using an Ultra-Turrax<sup>®</sup>  
208 homogenizer for 15 min. The mixture was then centrifuged for 30 min at 5000 rpm. The  
209 concentrations of PMQ in the supernatant were then quantified using UV-vis spectrophotometry  
210 at 262 nm.

## 211 2.8 Hemolytic test

212 Initially, the erythrocytes of Wistar rats were separated from the blood by centrifugation for 20  
213 min at 2000 rpm. The erythrocytes obtained were washed using PBS for three washing cycles.  
214 After that, the erythrocytes were resuspended in PBS to obtain a final suspension at 10% v/v  
215 concentration. After obtaining a cell suspension of 100 µL volume, the suspension was added to  
216 900 µL of the sample containing PMQ with a concentration of 500 µg/mL, 50 µg/mL and 5 µg/mL.  
217 For the following process, the mixture was incubated at 37°C for 60 minutes, followed by  
218 centrifugation at 7000 rpm for 10 minutes. Lastly, the results of supernatant centrifugation were  
219 measured using UV-Visible spectroscopy at 540 nm to estimate free hemoglobin. As positive and  
220 negative hemolytic controls, PBS and distilled water were used, respectively. After all the steps  
221 were carried out, the serum and plasma color changes were observed to analyze the hemolysis of  
222 the sample (Mir et al., 2020). Each experiment carried out in this method was carried out in  
223 triplicate for each concentration. Hemolysis percentage was determined using equation 4:

$$224 \quad \text{Hemolysis (\%)} = \frac{\text{Absorbance (Test sample)} - \text{Absorbance (Negative control)} \times 100}{\text{Absorbance (positive control)} - \text{Absorbance (Negative control)}} \quad (4)$$

225

## 226 2.9 *In vivo* skin irritation and histopathological evaluations

227 The *in vivo* irritation test was carried out in Wistar rats (n=4). The study was permitted by the  
228 Ethical Committee of the Faculty of Medicine, Hasanuddin University, Indonesia. Initially, the  
229 hair of the rats' back was shaved. Following that, several treatments were performed, namely patch  
230 application, Dermaroller<sup>®</sup> and patch applications, sodium lauryl sulphate as positive control and

231 untreated groups as a negative control. After 24 h, the patches were removed, and the animals were  
232 culled. The skin specimens were carefully taken for histopathological examination. All isolated  
233 specimens were kept in formaldehyde solution (30% v/v), and skin biopsies were performed.  
234 Afterwards, the specimens were stained using hematoxylin-eosin staining agents to envisage cells  
235 and their cytoplasmic portions of cells or tissues (Hussain et al., 2020).

## 236 2.10 Statistical Analysis

237 IBM® SPSS® Statistics 26.0 (IBM, Armonk, New York, USA) was utilized to statistically  
238 analyze all the data, *p* values < 0.05 were considered as significant differences.

239

## 240 3. Results and discussion

### 241 3.1 Formulation of transdermal patches

242 This study was carried out to transdermally deliver PMQ as an alternative delivery route of oral  
243 administration. In the preliminary study, we compared the use of PVP and HPMC as the polymeric  
244 matrix of the transdermal patches (data not shown). The results showed only HPMC resulted in  
245 patch preparations with desired characteristics. Patches prepared with PVP were too brittle and  
246 difficult to remove from the petri dishes. Furthermore, to achieve high drug loading in the patch  
247 preparation, the concentration of PMQ was optimized. The results showed that above 2% w/w, the  
248 prepared patches were found to possess poor mechanical properties. Accordingly, 2% w/w was  
249 selected as the concentration of PMQ in the patch formulation. Glycerin was used as a plasticizer.  
250 PEG 400 has been reported to act as a permeation enhancer in the transdermal preparation. In this  
251 study, we compared three different concentrations of PEG, as shown in Table. 1. It was important  
252 to note that above 1.5% w/w of PEG 400, the patches were too sticky and did not form dry and  
253 elastic patches. Accordingly, only three formulations were selected for further studies. Figure S1A,  
254 S1B and S1C show the representative images of F1, F2 and F3, respectively.

255 **Table 1.** Formulation of the transdermal patches of PMQ

Formula	Compositions (%w/w)				
	PMQ	HPMC	Glycerin	PEG 400	Aquadest
F1	2	2	0.5	1	ad 100
F2	2	2	0.5	0.75	ad 100
F3	2	2	0.5	1.5	ad 100

256

257

## 258 3.2 Evaluation of transdermal patches

### 259 3.2.1 Physical characterization

260 The initial characterization of the patch was the physical examinations. Table 2 depicts the  
261 uniformity weight, the uniformity thickness and folding endurance of the prepared patches. It was  
262 obviously observed that the RSD values of the weight and thickness were less than 5%. Therefore,  
263 it was concluded that all patches possessed uniform weight and thickness (Ali and Hanafy, 2016),  
264 allowing the uniform dose of PMQ in all parts of the patches. Furthermore, the folding endurance  
265 of the patch was assessed. It was carried out to examine the resistance ability and mechanical  
266 properties of the patches. As shown in Table 2, all formulations exhibited folding endurance values  
267 of > 300 times. Figures S1D, S1E and S1F show the images of folding endurance characterization  
268 of patches. It was postulated that a desired folding endurance value of the patch should be more  
269 than 300 times (Rahman et al., 2021). Accordingly, the patches prepared in our study showed  
270 adequate mechanical properties.

271

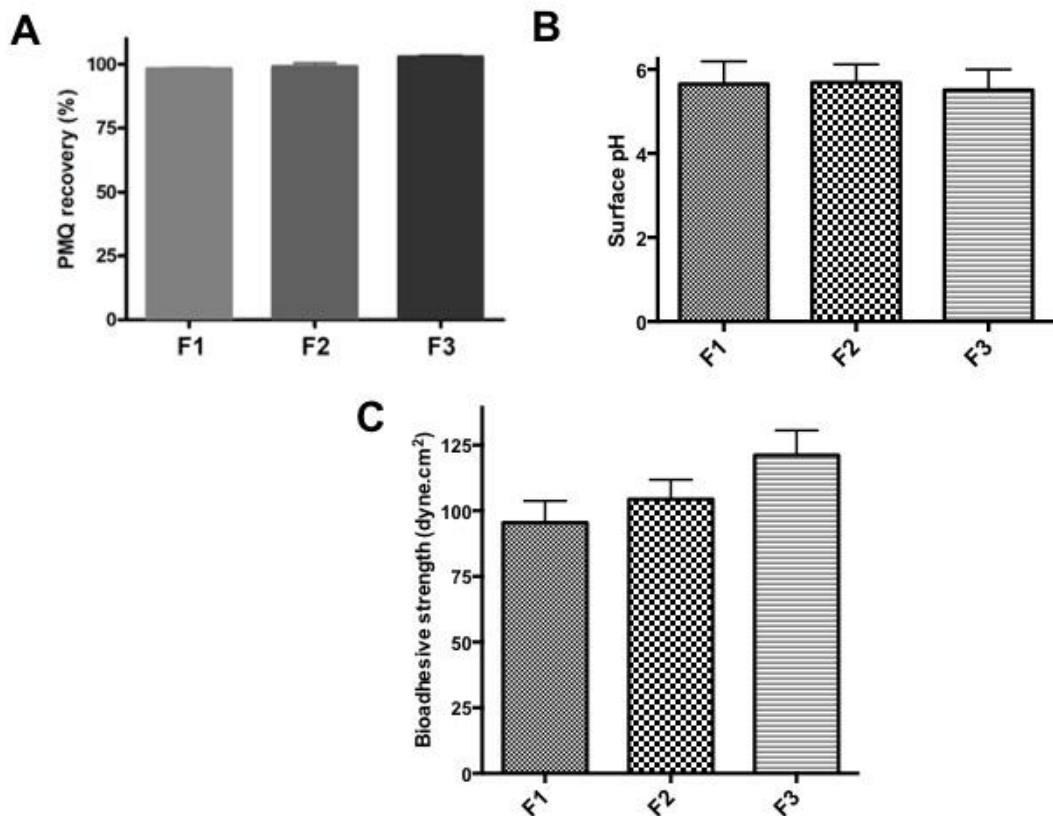
272 **Table 2.** Physical characterization data of prepared transdermal patches (Means  $\pm$  SD, n= 3)

Formulation Code	Uniformity of Weight		Thickness		Folding Endurance
	Average $\pm$ SD	%RSD	Average $\pm$ SD	%RSD	
F1	0.83 $\pm$ 0.0047	0.5656	0.074 $\pm$ 0.0049	6.6202	> 300
F2	0.57 $\pm$ 0.0124	2.2009	0.084 $\pm$ 0.0049	5.8321	> 300
F3	0.65 $\pm$ 0.0081	1.2561	0.080 $\pm$ 0.0063	7.9056	> 300

273

### 274 3.2.2 Drug content determination

275 It was important to ensure that the concentration of PMQ was not affected in the patch formulation.  
276 Figure 1A depicts the results of the percentage recovery in three different formulations. The results  
277 show that the three formulas have recovery percentages of  $98.17 \pm 0.42\%$ ,  $98.87 \pm 1.49\%$ , and  
278  $102.808 \pm 0.34\%$  for F1, F2 and F3, respectively. ICH has reported that a good percentage recovery  
279 is 95-105% (BioPharm International, 2007). Accordingly, this shows that the excipients and the  
280 method used did not affect the concentration of the PMQ in the formulations. Additionally, the  
281 concentration of PMQ distributed in all area of the patches was also determined. As shown in  
282 Table 3, following the determination of PMQ content in five parts of the patch, PMQ showed the  
283 acceptable recovery values, showing the homogeneity of PMQ in all part of the patches.



284  
 285 **Figure 1.** Drug recovery percentage of transdermal patches (mean  $\pm$  SD, n= 3) (A); Surface pH values of transdermal  
 286 patches (mean  $\pm$  SD, n= 3) (B); Bioadhesive strength of transdermal patches (Means  $\pm$  SD, n= 3) (C)  
 287

288 **Table 3.** Uniformity of content prepared transdermal patches (Means  $\pm$  SD, n= 3)

Formulation Code	PMQ recovery (%)				
	Area 1	Area 2	Area 3	Area 4	Area 5
F1	98.45 $\pm$ 0.32	99.17 $\pm$ 0.29	98.39 $\pm$ 1.82	99.09 $\pm$ 0.35	98.42 $\pm$ 1.22
F2	99.31 $\pm$ 0.12	98.98 $\pm$ 1.23	99.37 $\pm$ 0.54	98.32 $\pm$ 1.34	99.09 $\pm$ 0.34
F3	99.78 $\pm$ 0.42	100.21 $\pm$ 0.32	98.98 $\pm$ 0.34	99.44 $\pm$ 0.54	101.23 $\pm$ 0.54

289  
 290 **3.2.3 Surface pH**  
 291 It was crucial to ensure that the surface pH of the topically applied dosage form could be tolerated  
 292 by the skin. The unsuitable pH values could potentially irritate the skin, especially for sustained  
 293 release formulation, which was applied to the skin for a long period. Accordingly, it is critical to  
 294 evaluate the surface pH of the transdermal patches prepared. Figure 1B shows that the surface pH  
 295 values of F1, F2 and F3 were 5.65  $\pm$  0.51, 5.49  $\pm$  0.44 and 5.68  $\pm$  0.34, respectively. These values  
 296 were relatively close to the skin pH, which is approximately 5.8 (Miksusanti et al., 2020). Thus, it

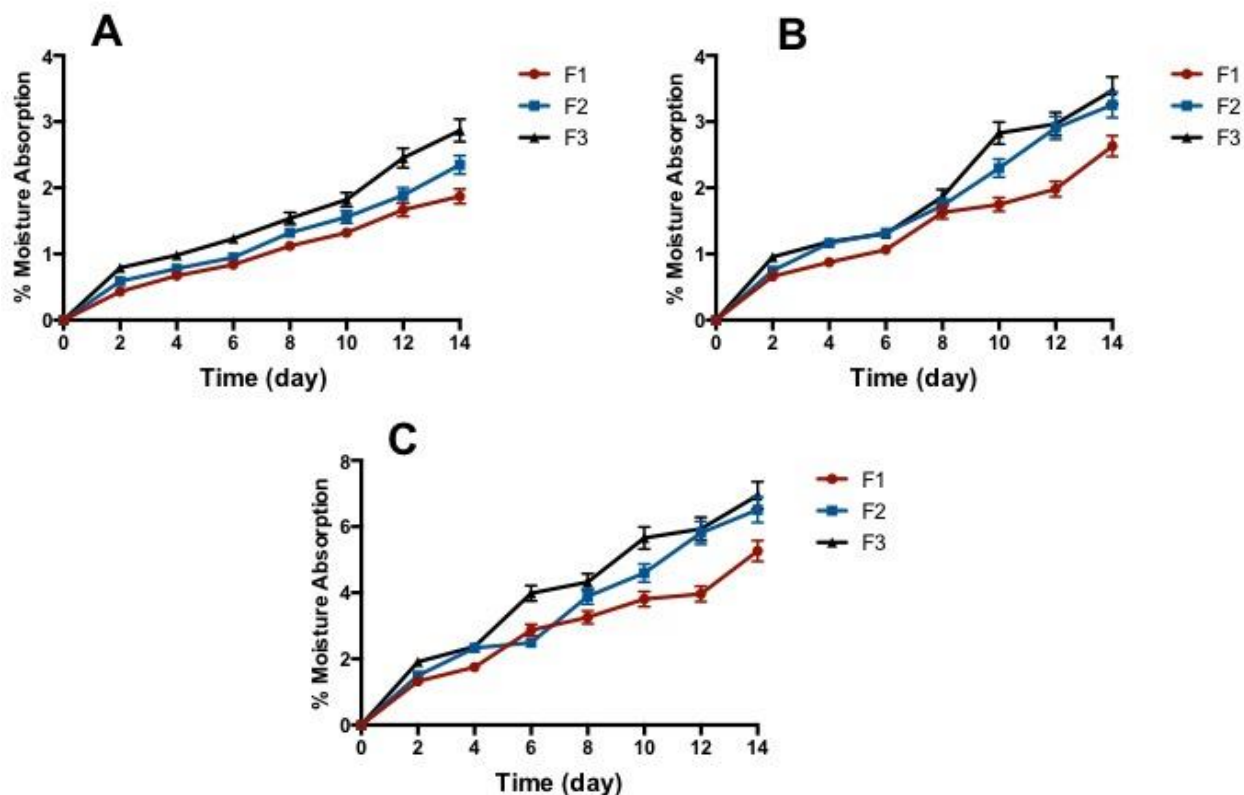
297 could be concluded that the administration of these patch would not irritate the skin and could be  
298 applied for long period to the skin.

#### 299 **2.2.4 In Vitro bioadhesive evaluation**

300 As a topical preparation, it is important that the patch should be able to stay for a longer period in  
301 the skin. This would enable the improvement of the diffusion rate of the drug, providing high  
302 bioavailability (Rahman et al., 2021). Following the application to the skin, the polymer would be  
303 hydrated, forming an interaction with the mucous membrane in the skin. It has been previously  
304 reported that HPMC possesses mucoadhesive properties, making it ideal for bioadhesive  
305 preparation (Permana et al., 2021b, 2021a). Figure 1C shows the bioadhesive strength of all  
306 formulations. The results showed that the bioadhesive strength values of F1, F2 and F3 were found  
307 to be  $95.43 \pm 8.32 \text{ N/m}^2$ ,  $104.34 \pm 7.43 \text{ N/m}^2$  and  $121.19 \pm 9.43 \text{ N/m}^2$ , respectively. It was observed  
308 that the increase of PEG concentration could improve the bioadhesive property of the patch. It has  
309 been previously reported that PEG also showed bioadhesive capability due to their interaction with  
310 mucin (Roy et al., 2009).

#### 311 **3.2.5 Moisture absorption ability**

312 One of the crucial characteristics of a transdermal patch is the ability to absorb moisture from the  
313 environment. This property would affect the mechanical strength and release profile of the drugs  
314 incorporated into the patches. Here, three types of RH values were used. As depicted in Figure 2,  
315 there were increases in moisture absorption following the increase in RH values. Following 14  
316 days, all formulations showed moisture absorption of less than 10%. It might be caused by the  
317 elastic structure of HPMC (Michailova et al., 2000). Therefore, this resulted in the slow moisture  
318 absorption and water uptake of the prepared patch. However, it should be noted that a small  
319 percentage of moisture content is still required to maintain the elasticity of the patch (Rasool et al.,  
320 2021).



321  
 322  
 323 **Figure 2.** Percentage of moisture absorption of transdermal patches containing PMQ at 33% RH (A), 65% RH (B)  
 324 and 97% RH (C) (Means  $\pm$  SD, n= 3).

325  
 326 **3.2.5 Water vapor transmission**

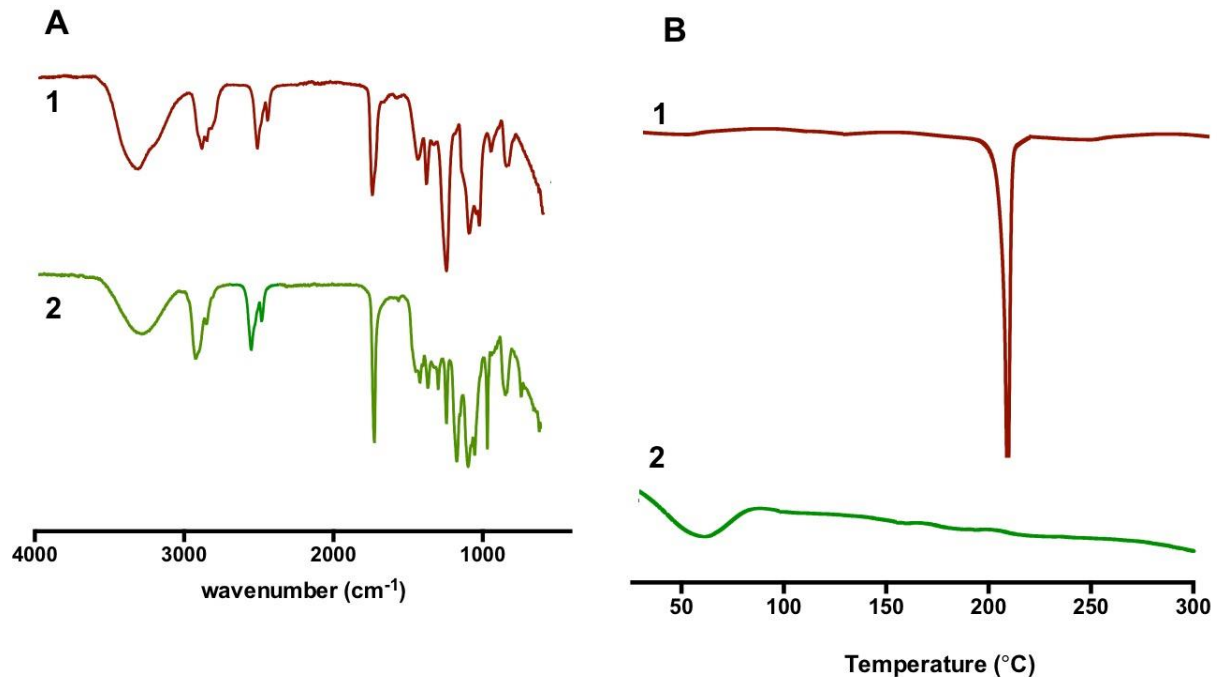
327 Another stability parameter of patch is water vapor transmission ability. After 7 days, the rate  
 328 values were calculated to be  $0.45 \pm 0.02 \mu\text{g.cm/ cm}^2 \text{ 24 h}$ ,  $0.49 \pm 0.03 \mu\text{g.cm/ cm}^2 \text{ 24 h}$  and  $0.54$   
 329  $\pm 0.05 \mu\text{g.cm/ cm}^2 \text{ 24 h}$  for F1, F2 and F3. These values were considered to be lower compared to  
 330 a reported study (Singh and Bali, 2016). Low WVT values could indicate the long-term stability  
 331 of the patch.

332 **3.3 Fourier Transform Infrared spectroscopy**

333 FTIR spectroscopy was utilized to examine the interaction between PMQ and excipients. The  
 334 spectra of pure PMQ and transdermal patch containing PMQ are depicted in Figure 3A. In PMQ  
 335 spectrum, several peaks were observed at  $3318 \text{ cm}^{-1}$  for N-H stretch,  $3012 \text{ cm}^{-1}$  for C-H stretch,  
 336  $1629 \text{ cm}^{-1}$  for C=C stretch and  $9954 \text{ cm}^{-1}$  for C-O stretch. Importantly, all these peaks were also  
 337 found in the transdermal patch, suggesting the presence of PMQ in the patch formulation.

338 However, it was interesting to note that the peak at  $3318\text{ cm}^{-1}$  became broader, which could be due  
339 to the formation of hydrogen bonding (Permana et al., 2020b) between PMQ and the polymeric  
340 matrix, reducing the crystallinity of PMQ.

341



342

343 **Figure 3.** FTIR spectrum (A) and DSC thermogram (B) of PMQ (1) and transdermal patches containing PMQ (2).

344

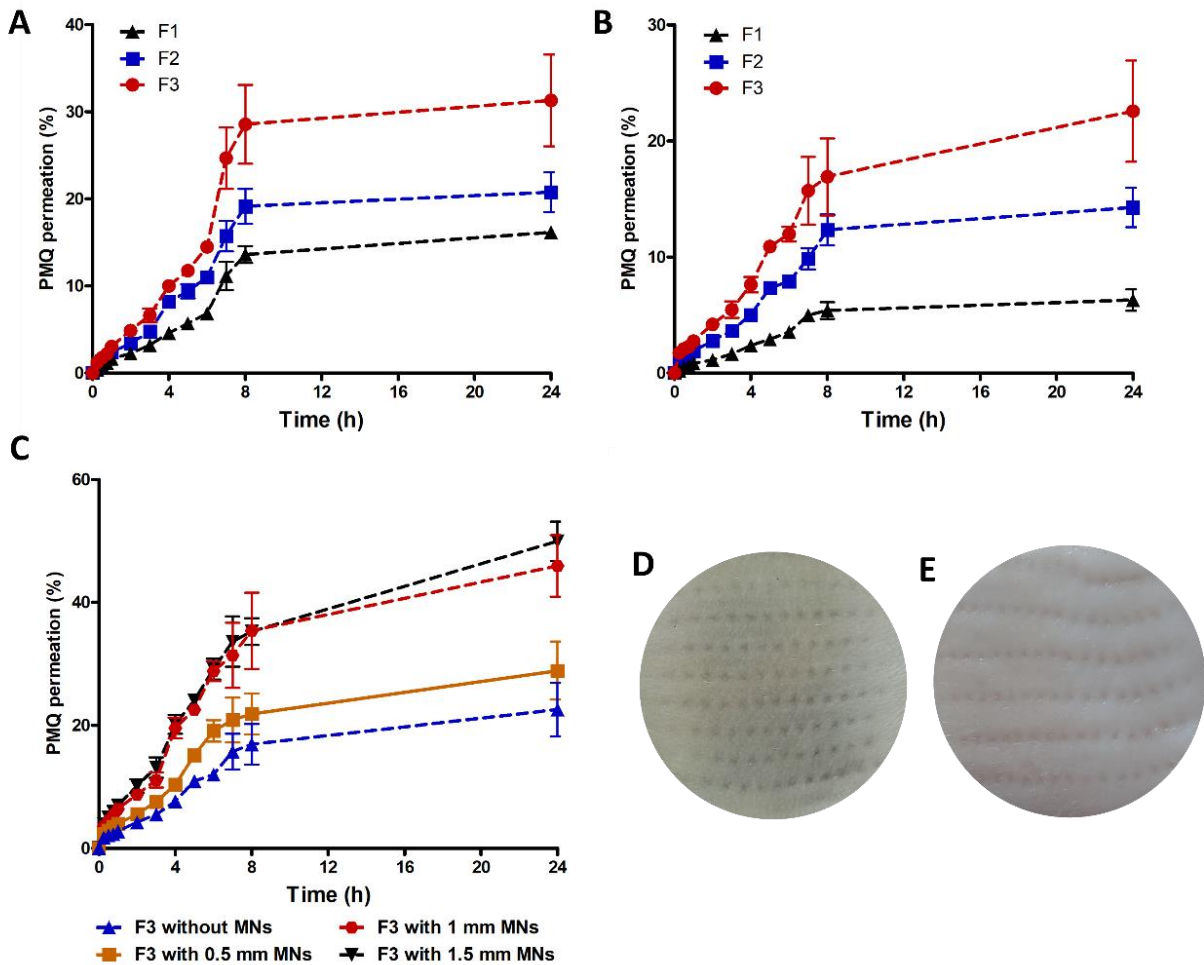
### 345 3.4 Differential scanning calorimetry

346 DSC evaluation was carried out for PMQ and the transdermal patch containing PMQ. Figure 3B  
347 shows the result of this study. The result showed that there was an endothermic peak at  $202.5^{\circ}\text{C}$ ,  
348 indicating the melting point and the crystallinity of pure PMQ. However, this peak was not found  
349 in the thermogram of transdermal patch, indicating that the PMQ changed to the amorphous state  
350 and was uniformly dispersed in the matrix of the polymeric patch. Additionally, we did not observe  
351 additional peaks in the transdermal patch thermogram. The absence of PMQ peak in the  
352 transdermal patch is consistent with the results from FTIR evaluation, showing that the possible  
353 presence of the hydrogen bonding could reduce the crystallinity of PMQ and form an amorphous  
354 state. A previous study has demonstrated similar phenomenon in the formulation of dipyridamole  
355 in vascular graft formulations (Domínguez-Robles et al., 2021).

356

357 **3.5 *In vitro* permeation study**

358 To evaluate the permeability of PMQ from the transdermal patch, *in vitro* permeation study was  
359 carried out. This evaluation was carried out to select the formulation for further studies. The  
360 selection was performed based on the highest permeation of PMQ detected in the receiver  
361 compartment. Figure 4A shows the *in vitro* permeation profiles of PMQ from three different  
362 formulations. The results obtained showed that after 24 hours, the formula F1 (PEG 0.75%), F2  
363 (PEG 1%) and F3 (PEG 1.5%) showed the cumulative percentage values of  $16.15 \pm 0.39\%$ ,  $20.76$   
364  $\pm 2.27\%$  and  $31.31 \pm 5.25\%$ , respectively. When analyzed statistically, there was a significant  
365 difference ( $p < 0.05$ ) between these values. It was previously reported that PEG 400 could enhance  
366 permeation ability of several drugs in the transdermal preparations (Bolla et al., 2020; Singh and  
367 Bali, 2016; Zhang et al., 2020).



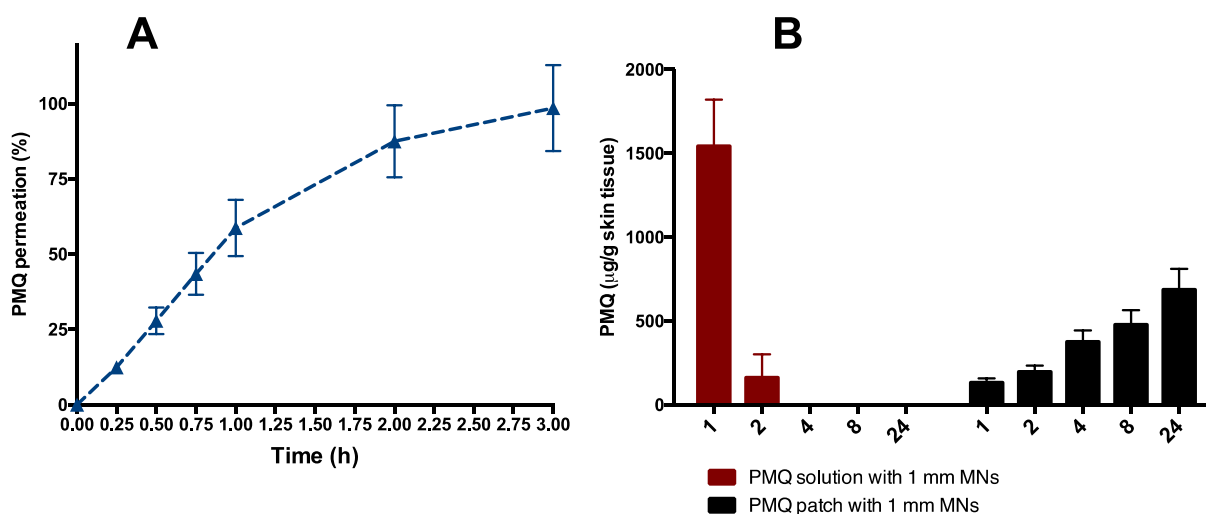
368 **Figure 4.** *In vitro* permeation study of the transdermal patches containing PMQ (mean  $\pm$  SD, n= 3) (A); *Ex vivo*  
369 permeation study of the transdermal patches containing PMQ (mean  $\pm$  SD, n= 3) (B); *Ex vivo* permeation study of F3  
370 combined with Dermaroller<sup>®</sup> (mean  $\pm$  SD, n= 3) (C); Representative images of the micropores on the skin created  
371 upon insertion of Dermaroller<sup>®</sup> of 0.5 mm (D) and Dermaroller<sup>®</sup> of 1 mm (E)  
372

### 373 3.6 *Ex vivo* permeation and retention studies

374 Furthermore, the selected formulation was evaluated for its *ex vivo* permeation ability through rats'  
375 skin. In this evaluation, the highest permeation percentage of the three formulas was found in F3  
376 with a value of  $22.55 \pm 4.35\%$  after 24 hours, as shown in Figure 4B. This value was significantly  
377 higher ( $p < 0.05$ ) than F1 ( $6.29 \pm 0.92\%$ ) and F2 ( $14.25 \pm 1.69\%$ ). Also, the results of the *ex vivo*  
378 test were similar to the results of the *in vitro* test, showing the permeation profile of the Higuchi  
379 model.

380 Based on the results above, F3, which had a better permeation percentage was continued in the *ex*  
381 *vivo* test combined with Dermaroller®. Various length needles were evaluated, namely 0.5 mm, 1  
382 mm, and 1.5 mm lengths. The permeation profile of F3 combined with three different lengths of  
383 microneedles is shown in Figure 5C. Overall, the results of the three microneedle lengths were  
384 significantly different ( $p < 0.05$ ) when compared to the permeation percentage of the initial  
385 formula. The lowest percentage of permeation using a combination of the transdermal patch and  
386 SMNs was 0.5 mm Dermaroller® with a value of  $28.87 \pm 4.70\%$ . The test results with 1 mm SMNs  
387 and 1.5 mm SMNs were not significantly different ( $p < 0.05$ ) with values of  $45.89 \pm 5.00\%$  and  
388  $49.93 \pm 3.18\%$ , respectively. It was clearly observed that the use of Dermaroller® could improve  
389 the permeation of PMQ. It was due to the creation of a micropore in the skin, allowing the drug to  
390 permeate through the pore, enhancing the permeability of PMQ. As shown in Figure 4, the  
391 formulation of PMQ in transdermal patches could produce a sustained release manner of PMQ  
392 over 24 h. It has been previously reported that the uniform distribution of the drug in the patch  
393 formulations could also assure the uniform reproducible sustained release of the drug molecules  
394 from the patch (Arora and Mukherjee, 2002). Accordingly, the sustained release effect obtained in  
395 this study could also be due to the excellent uniformity content of PMQ in the patches. The pores  
396 created in the skin after the administration of Dermaroller® are shown in Figure 4D, E. Based on  
397 these results and the consideration of the convenience of using painless SMNs (Jung and Jin,  
398 2021), 1 mm Dermaroller® was chosen as the most effective combination with the transdermal  
399 patch of PMQ. It is important to note that a burst release was not observed in the *in vitro* and *ex*  
400 *vivo* evaluations. This might be due to the slow moisture absorption ability of HPMC, as shown in  
401 the determination of moisture absorption ability results, leading to a sustained and slow diffusion  
402 rate of PMQ from the patch formulation. After 8 hours, the permeation profile of F3 combined  
403 with 1 mm Dermaroller® showed a zero-order kinetic model with acceptable linearity ( $R^2 =$

404 0.9786). Therefore, it could be a favour in transdermal delivery to provide a stable plasma  
 405 concentration during the application of this patch preparation (Ma et al., 2021). It was also  
 406 observed that the permeation profile exhibited a biphasic manner after a zero-order kinetic from 8  
 407 h to 24 h. During the first 8 h, PMQ in the surface might permeate first due to the water and  
 408 moisture absorption. Afterwards, the PMQ permeated in a slower rate, providing a sustained  
 409 release profile. The permeation of PMQ from the solution after the administration of Dermaroller®  
 410 was further evaluated as a comparison to prove the effectiveness of our approach. As shown in  
 411 Figure 5A, approximately 100% of PMQ permeated the skin only after 3 hours. Accordingly, it  
 412 was proven that our approach could sustain the release of PMQ. Importantly, the concentrations  
 413 of PMQ deposited in the skin following the administration of PMQ patch and solution, in  
 414 combination with Dermaroller® with a length of 1 mm were determined. Figure 5B depicts the  
 415 result of this experiment. As depicted, in solution, PMQ was only deposited after 2 h of  
 416 administration, with only  $165.21 \pm 98.11$  mg/g skin tissue localized in the skin. On the other hand,  
 417 following the administration of transdermal patches, the concentration of PMQ deposited in the  
 418 skin increased over 24 h, resulting in  $687.65 \pm 118.32$  mg/g skin tissue localized in the skin.  
 419 Accordingly, our results suggested that the administration of PMQ in transdermal patches,  
 420 combined with Dermaroller®, could improve the permeation profile of PMQ, sustain the release  
 421 of PMQ, and importantly, enhance the localization of PMQ in the skin over 24 h.

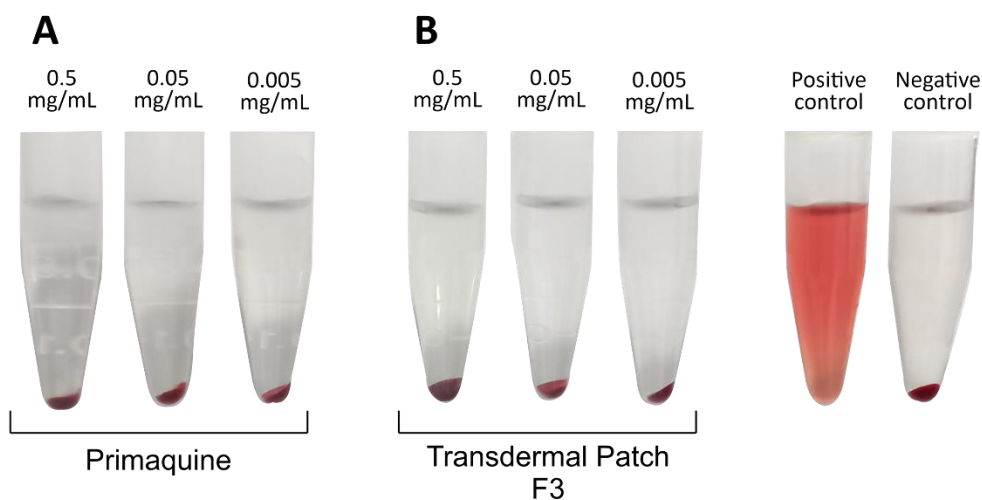


422  
 423 **Figure 5.** *Ex vivo* permeation study of PMQ from solution combined with Dermaroller® with a length of 1 mm (mean  
 424  $\pm$  SD, n= 3) (A); *Ex vivo* retention study of PMQ from solution and transdermal patch combined with Dermaroller®  
 425 with a length of 1 mm (mean  $\pm$  SD, n= 3)  
 426

### 427 3.7 Hemolytic test

428 To evaluate the possibility of PMQ in the transdermal patch to show toxicity effect, a hemolytic  
429 assay was performed. This assay was useful to initially assess the toxicity of the new formulation.  
430 Figure 6 shows the result of this study. It was shown that PMQ solution and PMQ in transdermal  
431 patch did not show any toxicity, indicated by clear supernatant obtained after the incubation with  
432 red blood cells (Figure 6). Importantly, the percentage of hemolysis values were similar to the  
433 negative control, which were below 5%. The hemolysis index is considered safe when <5% (Zhou  
434 et al., 2011). Therefore, the results indicate that PMQ and transdermal patches could be considered  
435 to be safe when administered transdermally.

436



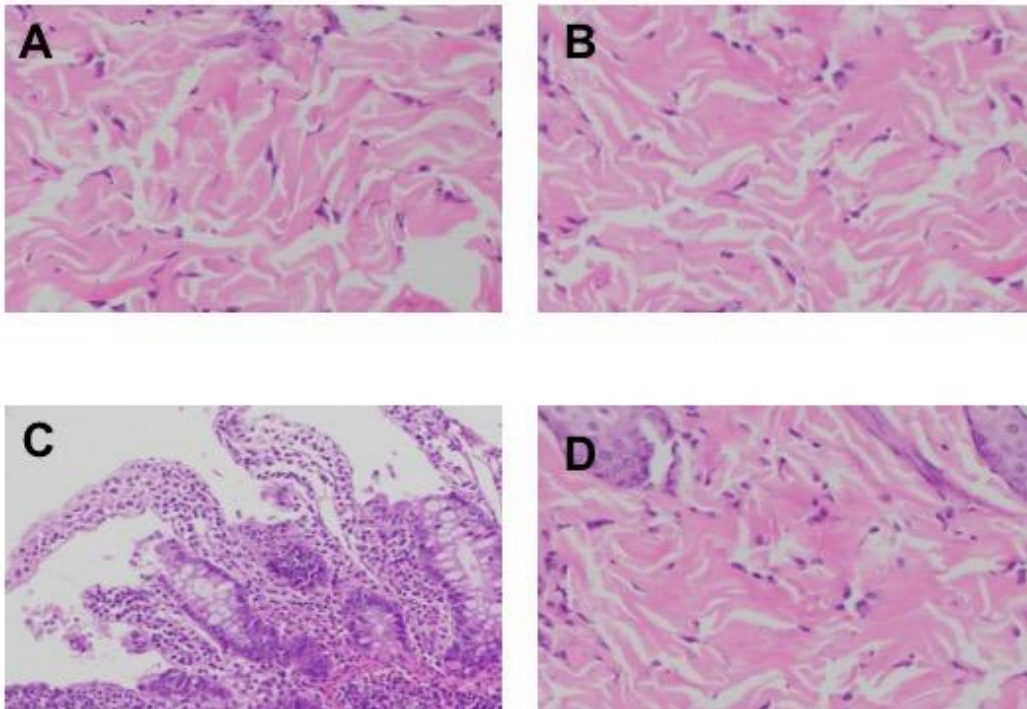
437  
438 **Figure 6.** Investigation of hemolytic activity of PMQ (A) and transdermal patch F3 (B) using a concentration range  
439 from 0.005 mg/mL to 0.5 mg/mL, by comparing the color of samples with the controls.

440

### 441 3.8 *In vivo* irritation and histopathological evaluations

442 As controlled release formulation, applied in the skin for a long-term period, it was crucial to  
443 evaluate the potential irritation caused by the application on the transdermal patch containing  
444 PMQ. To perform this study, histopathological evaluation using hematoxylin and eosin staining  
445 was carried out following the application of the patch for 24 h. Figure 7 shows the representative  
446 images of the skin area applied with the transdermal patch. As a positive control, a gel containing  
447 sodium lauryl sulphate as an irritant agent was used. Furthermore, untreated rats were used as a  
448 negative control. As shown, there was no indication of toxicity and irritation following the  
449 administration of the transdermal patch, as well as the combination of Dermaroller® and  
450 transdermal patch, indicating the safety of this approach. No irritation was also observed in the

451 untreated group. On the other hand, in the positive control group, skin damage was observed, with  
452 infiltration and erosion were observed in histopathological results. Accordingly, it was concluded  
453 that the combination of Dermaroller® and the transdermal patch was considered to be safe as it did  
454 not result in any irritation and tissue damage.



455  
456 **Figure 7.** Histopathological test skin rat with patch (A); Histopathological test skin rat with Microneedle and patch  
457 (B); Positive control (C); Negative control (D).

458  
459 The overall results obtained in this study showed the promising advantages of the transdermal  
460 delivery of PMQ to overcome the limitations of oral administration. This study has proven the  
461 concept of the improvement of skin permeability of PMQ following the combination of  
462 Dermaroller® and transdermal patch. The administration of our approach was considered to be safe  
463 and effective not only due to the high permeability of PMQ, but also non-irritant and non-toxicity  
464 of this approach to the skin. To further explore the effectiveness of this favorable approach,  
465 extensive *in vivo* pharmacokinetic and pharmacodynamic should now be conducted in an  
466 appropriate animal model.

467  
468  
469

470 **4. Conclusion**

471 Transdermal patch of PMQ has been successfully formulated as a single-use patch using HPMC  
472 as the main polymeric matrix. The resulting transdermal patch has been evaluated based on  
473 physical appearance, uniformity of weight, thickness patch, folding endurance, surface pH,  
474 moisture absorption, drug content of determination, moisture content, water absorption ability and  
475 water vapor transmission. The evaluation was carried out to ensure the quality of the resulting  
476 transdermal patch, showing that all the formulations showed desired characteristics without any  
477 interactions between PMQ and all excipients used. *In vitro* and *ex vivo* drug release studies have  
478 shown that appropriate drug release was achieved within 24 hours. The use of PEG 400 improved  
479 the permeability of PMQ. Importantly, the treated skin with Dermaroller® could significantly  
480 increase the permeability of PMQ through the rats' skin *ex vivo*. Furthermore, hemolytic assay  
481 exhibited that PMQ in patch did not show potential toxicity. Essentially, *in vivo* irritation study  
482 revealed the safety of this combination approach, shown by histopathological evaluation.  
483 Following up these findings, appropriate animal studies should be considered.

484

485 **Acknowledgements**

486 This study was fully funded by Directorate General of Higher Education, Ministry of Education  
487 and Culture of Indonesia through Student Creativity Program (PKM) program.

488

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619

**Ms. Ref. No.: IJPHARM-D-21-02344**

**Title: Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine**

**International Journal of Pharmaceutics**

**Reviewers' comments:**

**Reviewer #1:** The manuscript describes a transdermal drug delivery system designed for malaria treatment. I think that the system described here is simple and can provide advantages for the treatment of malaria. I think that the article is well written and discussed. I have a few minor points that I think that the authors should address before the article can be accepted for publication:

**Response to Reviewers**

We are very thankful to the reviewers for taking the time to provide helpful comments for improvements to our manuscript. We have addressed each of the reviewers' comments in detail below.

1. The caption for Figure 4 does not provide information about what formulation were 1 and

**Response to Reviewer**

We thank the reviewer for pointing this out. We have included the complete information in the revised manuscript (Line 343).

2. The discussion of FTIR and DSC can be misleading. When the presence of PMQ peaks in the FTIR of the patch does not mean that there are no interactions between the polymers and the drug. That confirms that the drug is present in the patch. Peak shifts is more indicative of non-covalent interactions. Moreover, if the drug is in amorphous state inside the patch, that suggest some sort of interactions between the polymers and the drug. I think that this should be presented in a more clear way to the reader.

**Response to Reviewer**

We thank the reviewer for the comments and suggestions. Accordingly, we have re-written our results and discussion, explaining that the presence of PMQ peaks in the FTIR of the patch

suggested the presence of PMQ in the patch formulation. However, it was interesting to note that the peak at  $3318\text{ cm}^{-1}$  became broader, which could be due to the formation of hydrogen bonding (Permana et al., 2020) between PMQ and the polymeric matrix, reducing the crystallinity of PMQ. We have explained this in the revised manuscript (Line 337-340).

Additionally, as per the result from DSC analysis, there was an endothermic peak at  $202.5^{\circ}\text{C}$ , indicating the melting point and the crystallinity of pure PMQ. However, this peak was not found in the thermogram of transdermal patch, indicating that the PMQ changed to the amorphous state and was uniformly dispersed in the matrix of the polymeric patch. Additionally, we did not observe additional peaks in the transdermal patch thermogram. The absence of PMQ peak in the transdermal patch is consistent with the results from FTIR evaluation, showing that the possible presence of the hydrogen bonding could reduce the crystallinity of PMQ and form an amorphous state. A previous study has demonstrated similar phenomenon in the formulation of dipyridamole in vascular graft formulations (Domínguez-Robles et al., 2021). We have explained this in the revised manuscript (Line 351-355).

3. I think that the mathematical modelling is not well implemented as all the correlation coefficients are quite low. The authors have biphasic release patterns: a zero order release in the first section of the profiles as the curves are mostly linear. And subsequently, a change in the slope (faster drug delivery). The authors achieved a patch capable of providing a nice zero order release over the first hours and that is really good as no burst release was observed initially. I suggest to apply a zero order model to the linear region only and then describe what could happen to the system to generate that change in the release rate (maybe water absorption?). I think that there is no point on using all these other models as they are not going to present a good fit to this particular release curves.

#### **Response to Reviewer**

We thank the reviewer for the comments and suggestions. Indeed, in this study, we observed biphasic release manner. It is important to note that a burst release was not observed in the *in vitro* and *ex vivo* evaluations. This might be due to the slow moisture absorption ability of HPMC, as shown in the determination of moisture absorption ability results, leading to a sustained and slow diffusion rate of PMQ from the patch formulation. After 8 hours, the

permeation profile of F3 combined with 1 mm Dermaroller® showed a zero-order kinetic model with acceptable linearity ( $R^2= 0.9786$ ). Therefore, it could be a favour in transdermal delivery to provide a stable plasma concentration during the application of this patch preparation (Ma et al., 2021). It was also observed that the permeation profile exhibited a biphasic manner after a zero-order kinetic from 8 h to 24 h. During the first 8 h, PMQ in the surface might permeate first due to the water and moisture absorption. Afterwards, the PMQ permeated in a slower rate, providing a sustained release profile. In our study, the formulation of PMQ in transdermal patches could produce a sustained release manner of PMQ over 24 h. It has been previously reported that the uniform distribution of the drug in the patch formulations could also assure the uniform reproducible sustained release of the drug molecules from the patch (Arora and Mukherjee, 2002). Accordingly, the sustained release effect obtained in this study could also be due to the excellent uniformity content of PMQ in the patches. We have clarified this in the revised manuscript (Line 390-395 and Line 399-408)

**Reviewer #3:** This manuscript designed a formulation that combined a transdermal patch containing primaquine (PMQ) with solid microneedles (Dermaroller<sup>®</sup>). Microneedles were expected to help PMQ of the patch to diffuse through skin barriers by creating microchannels. The basic characteristics, permeation study, and irritation and histopathological evaluations in vivo of this system were evaluated. Overall, the whole research work presented a promising combination therapy. This valuable research work can be published after the authors provide more necessary data and revise the manuscript. Some suggestions are as follows.

#### **Response to Reviewers**

We are very thankful to the reviewers for taking the time to provide helpful comments for improvements to our manuscript. We have addressed each of the reviewers' comments in detail below.

1. It is recommended that Figure 1 should be added to the supplementary data.

#### **Response to Reviewers**

We have removed Figure 1 to the supplementary data.

2. In Figure 4 legend, please indicate what substances 1 and 2 represented.

#### **Response to Reviewer**

We thank the reviewer for pointing this out. We have included the complete information in the revised manuscript (Line 343).

3. Line 393, "Figure 5D" should be changed to "Figure 5D, E".

#### **Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

4. Given the focus of the combination of solid microneedles and transdermal patches, the advantages of this combination prescription than traditional solid microneedles (free drugs were applied directly after microneedles create microchannels) could not be shown. Relevant experiments need to be supplied.

## **Response to Reviewer**

We thank the reviewer for the comments and suggestions. Therefore, we have performed additional experiment by applying free drugs after microneedles application (Section 2.7, Line 201). The results of this part are discussed in the revised manuscript (Line 409-412).

“The permeation of PMQ from the solution after the administration of Dermaroller® was further evaluated as a comparison to prove the effectiveness of our approach. As shown in Figure 5A, approximately 100% of PMQ permeated the skin only after 3 hours. Accordingly, it was proven that our approach could sustain the release of PMQ.”

Additionally, we have also performed *ex vivo* retention skin evaluations (Section 2.7, Line 202-209). The results of this part are discussed in the revised manuscript (Line 412-421).

“Importantly, the concentrations of PMQ deposited in the skin following the administration of PMQ patch and solution, in combination with Dermaroller® with a length of 1 mm were determined. Figure 5B depicts the result of this experiment. As depicted, in solution, PMQ was only deposited after 2 h of administration, with only  $165.21 \pm 98.11$  mg/g skin tissue localized in the skin. On the other hand, following the administration of transdermal patches, the concentration of PMQ deposited in the skin increased over 24 h, resulting in  $687.65 \pm 118.32$  mg/g skin tissue localized in the skin. Accordingly, our results suggested that the administration of PMQ in transdermal patches, combined with Dermaroller®, could improve the permeation profile of PMQ, sustain the release of PMQ, and importantly, enhance the localization of PMQ in the skin over 24 h.”

5. There are lots of errors caused by carelessness in the manuscript. And English writing should be further improved. The authors should read over the manuscript carefully and correct all these mistakes.

## **Response to Reviewer**

We thank the Editor for these suggestions. Following the suggestions, we have corrected the sentences. Importantly, we have re-checked the manuscript thoroughly and made significant changes in the English. We believe that the English of the revised manuscript has now been improved.

Some examples are as follows:

Line 59, "This study focuses on the treatment of malaria using PMQ ..." should be in the past tense, and the sentence structure was chaotic.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 74-76, one clause and two main clauses appeared in one sentence.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 76-78, the sentence is hard to understand.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 99, "from" should be "form".

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 108-109 and line 115, The full name of HPMC was wrong.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 160, "cm" should be "cm<sup>2</sup>".

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 188, the unit of temperature is defective.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 265-266, the presentation of the literature citation was wrong.

**Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 393, "Figure 5D" should be changed to "Figure 5D, E".

#### **Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

Line 400, "Figure x", unclear semantics.

#### **Response to Reviewer**

We thank the reviewer for pointing this out. We have corrected this.

#### **References:**

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**BUKTI**  
**ACCEPTED**

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## Your Submission

1 message

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**International Journal of Pharmaceutics** <em@editorialmanager.com>

Wed, Oct 6, 2021 at 4:27 AM

Reply-To: International Journal of Pharmaceutics <support@elsevier.com>

To: Andi Dian Permana <andi.dian.permana@farmasi.unhas.ac.id>

Ms. Ref. No.: IJPHARM-D-21-02344R1

Title: Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine  
International Journal of Pharmaceutics

Dear Dr. Permana,

I am pleased to confirm that your paper Combination of transdermal patch and solid microneedles for improved transdermal delivery of primaquine has been accepted for publication in International Journal of Pharmaceutics

Upon transfer of your paper to our production department, your article proof will be created and sent to you for checking. You will also be asked to complete a number of online forms required for publication. If we need additional information from you during the production process, we will contact you.

Thank you for submitting your work to this journal.

With kind regards,

Abdul W Basit, PhD  
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